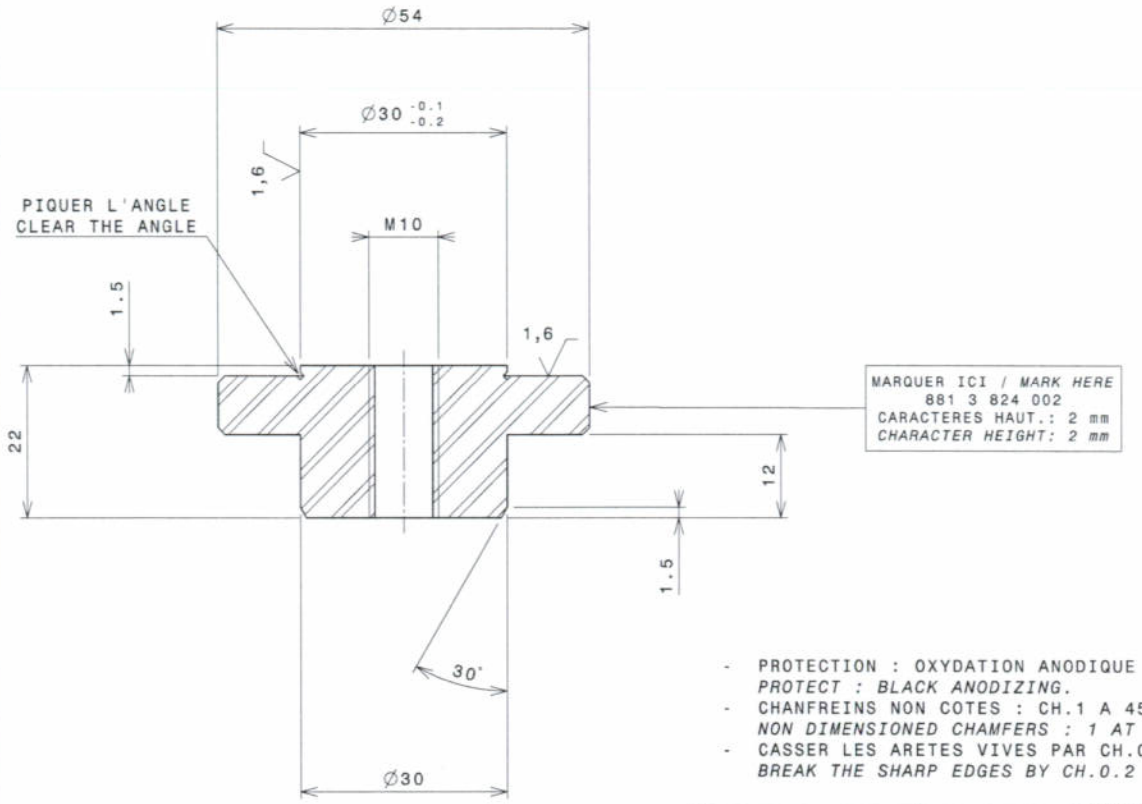
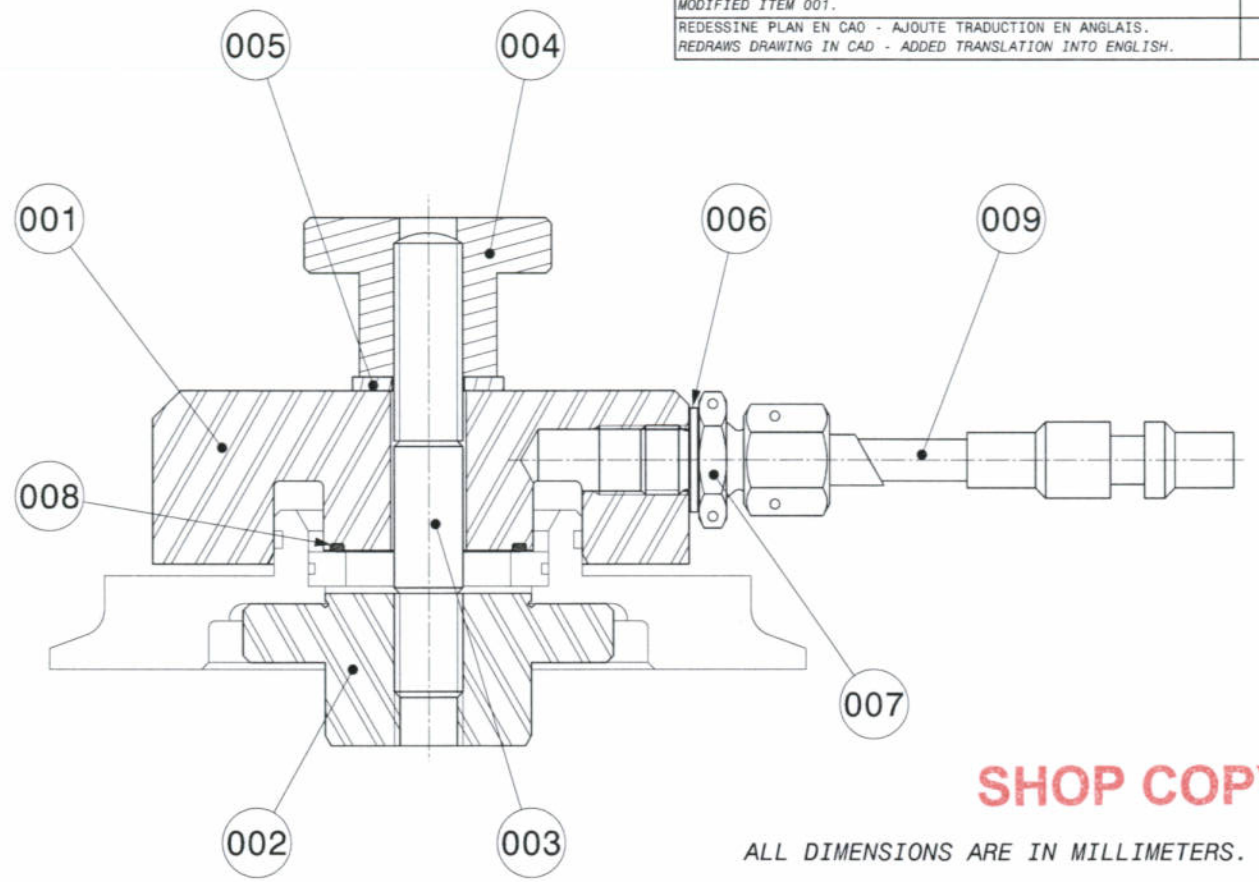


- PROTECTION : OXYDATION ANODIQUE NOIRE.
  PROTECT : BLACK ANODIZING.
- CHANFREINS NON COTES : CH.1 A 45°.
  NON DIMENSIONED CHAMFERS : 1 AT 45°.
- CASSER LES ARETES VIVES PAR CH.0,2 A 0,5 A 45°.
  BREAK THE SHARP EDGES BY CH.0.2 TO 0.5 AT 45°.

SUPPORT MOBILE	2017 A	USINAGE / MACHINING 3.2 1.6	ECHELLE SCALE 2/1	E.M.H. 04/01/07
MODULE SUPPORT		881 3 824 002		INDICE INDEX .

MODIFICATIONS	INDICE INDEX
MODIFIE REP.001. *MODIFIED ITEM 001.*	A
REDESSINE PLAN EN CAO - AJOUTE TRADUCTION EN ANGLAIS. *REDRAWS DRAWING IN CAD - ADDED TRANSLATION INTO ENGLISH.*	B

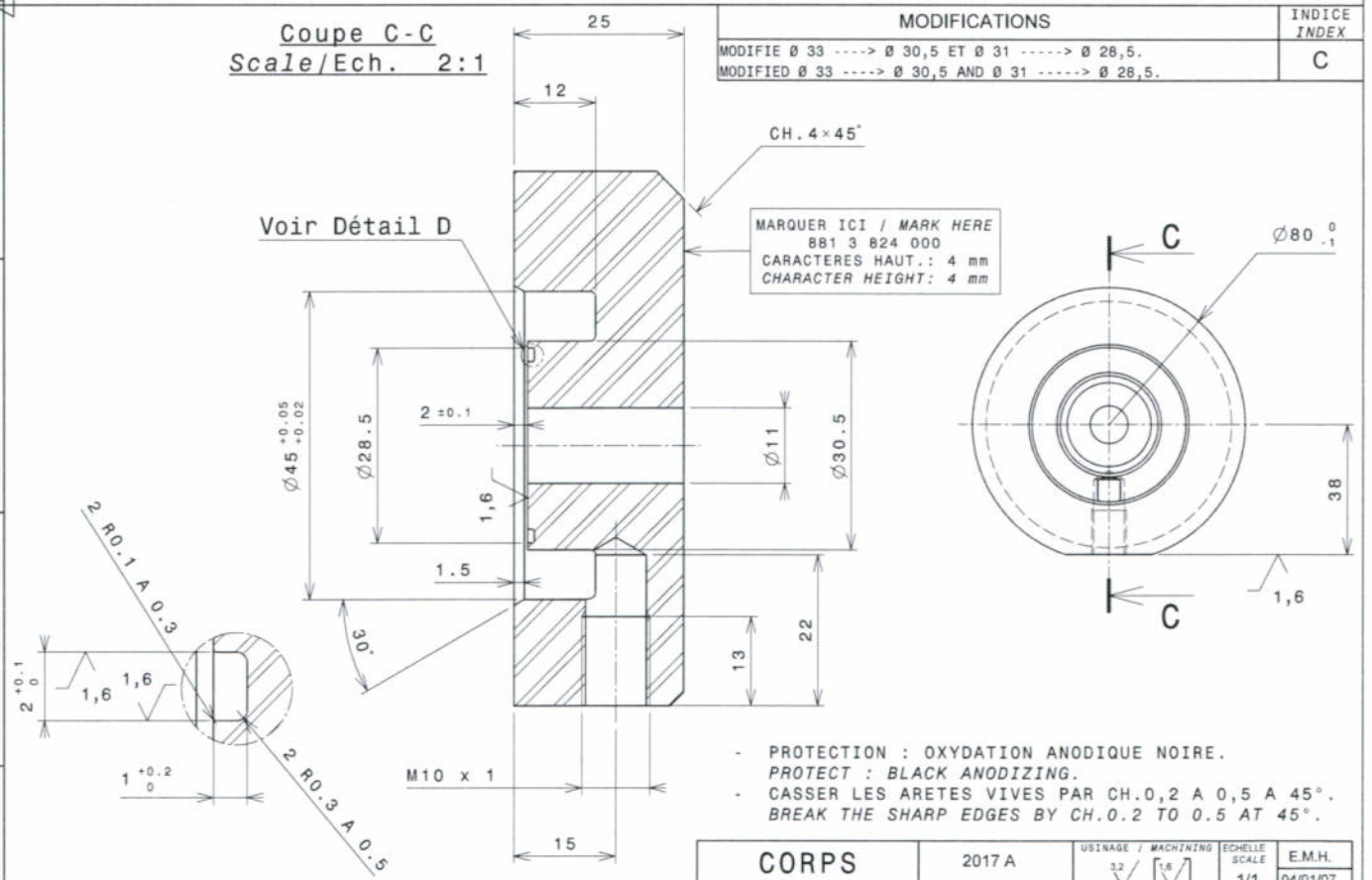


SHOP COPY

ALL DIMENSIONS ARE IN MILLIMETERS.

MASSE THEORIQUE DE L'OUTILLAGE : 0,6 KG.
TOOL THEORICAL WEIGHT : 0,6 KG.

Coupe C-C
Scale/Ech. 2:1

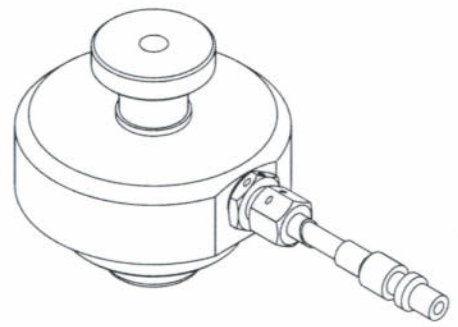


MODIFICATIONS	INDICE INDEX
MODIFIE Ø 33 ----> Ø 30,5 ET Ø 31 ----> Ø 28,5. MODIFIED Ø 33 ----> Ø 30,5 AND Ø 31 ----> Ø 28,5.	C

- PROTECTION : OXYDATION ANODIQUE NOIRE.
  PROTECT : BLACK ANODIZING.
- CASSER LES ARETES VIVES PAR CH.0,2 A 0,5 A 45°.
  BREAK THE SHARP EDGES BY CH.0.2 TO 0.5 AT 45°.

CORPS	2017 A	USINAGE / MACHINING 3.2 1.6	ECHELLE SCALE 1/1	E.M.H. 04/01/07
BODY		881 3 824 001		INDICE INDEX A

Détail D
Scale/Ech. 10:1



SCALE / Ech. 1:1

PL	REP ITEM	QUANT	DESIGNATION / DESCRIPTION	MATIERE MATERIAL	Observations Comments
.	.	.	.	.	.
.	.	.	.	.	.
.	.	.	.	.	.
S/P A/D	009	1	EMBOUT *END-FITTING*	TM	881 5 099 331
.	008	1	JOINT TORIQUE øINT.25 x øC.1,5 *SEAL*	TM	9681502501
.	007	1	MAMELON DOUBLE M10 x 1 *DOUBLE NIPPLE*	TM	9770060034
.	006	1	JOINT PLAT ALUMINIUM ø10 *ALUMINIUM GASKET*	TM	9752010044
.	005	1	RONDELLE PLATE ø10 *WASHER ø10*	NORELEM	07300-10
.	004	1	ECROU STRIE M10 *NUT M10*	NORELEM	06110-10
.	003	1	GOUJON M10 x LONG.67 *STUD*	NORELEM	07020-210
1	002	1	SUPPORT MOBILE *MODULE SUPPORT*	2017 A	.
1	001	1	CORPS *BODY*	2017 A	.

Plan dessiné à l'aide du logiciel CATIA V5
Drawing Drawn with CATIA V5 software

DESSINE PAR / *DRAWN BY:* E.M.H. LE: 04/01/2007
VERIFIE PAR / *APPROVED BY:* E. DOUMECQ
INTERPRETATION DES DESSINS SELON: / *INTERPRETATION OF DRAWINGS AS PER:* ST2100
MACHINE / *ENGINE* ARRIEL 1A-1B-1A2-1B2
DESIGNATION PIECE / *PART DESCRIPTION* ADAPTATEUR DYNASTAR / *ADAPTOR DYNASTAR*
N°PIECE / *PART NUMBER:* 0 270 10 023 0
DESIGNATION OUTILLAGE
MONTAGE DE POSE / DEPOSE
TOOL NAME
MAGNETIC SEAL TOOL

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DATE: _____
B | DOUMECQ | DATE: 04/01/07
A | FOUCHET | DATE: 23/08/82
/ | FOUCHET | DATE: 07/12/79

ECHELLE SCALE 2/1
Turbomeca Groupe SAFRAN
CODE FABRICANT F0228 / *MANUFACTURER CODE :*
FORMAT SIZE A1
881 3 824 000
PLANCHE *SHEET* 1 / 1